

# MOS INTEGRATED CIRCUIT $\mu$ PD448012-X

## 8M-BIT CMOS STATIC RAM 512K-WORD BY 16-BIT EXTENDED TEMPERATURE OPERATION

**DATA SHEET** 

### Description

The  $\mu$ PD448012-X is a high speed, low power, 8,388,608 bits (524,288 words by 16 bits) CMOS static RAM. The  $\mu$ PD448012-X has two chip enable pins (/CE1, CE2) to extend the capacity. The  $\mu$ PD448012-X is packed in 48-pin PLASTIC TSOP (I) (Normal bent).

### Features

- 524,288 words by 16 bits organization
- ★ Fast access time: 55, 70, 85, 100, 120 ns (MAX.)
  - Byte data control: /LB (I/O1 I/O8), /UB (I/O9 I/O16)
- ★ Low voltage operation
  - (B version: Vcc = 2.7 to 3.6 V, C version: Vcc = 2.2 to 3.6 V)
  - Low Vcc data retention : 1.0 V (MIN.)
  - Operating ambient temperature:  $T_A = -25$  to +85°C
  - Output Enable input for easy application
  - Two Chip Enable inputs: /CE1, CE2

	Part number	Access time	Operating supply	Operating ambient		Supply current	
		ns (MAX.)	voltage	temperature	At operating	At standby	At data retention
			V	°C	mA (MAX.)	μΑ (MAX.)	μΑ (MAX.)
*	μPD448012-BxxX	55, 70, 85, 100	2.7 to 3.6	–25 to +85	45 Note	15	6
*	μPD448012-CxxX	70, 85, 100, 120	2.2 to 3.6		45		

**\*** Note Cycle time  $\geq$  70 ns,  $\mu$ PD448012-B55X : 50 mA

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### \* Ordering Information

Part number	Package	Access time	Operating	Operating	Remark
		ns (MAX.)	supply voltage	temperature	
			V	°C	
μPD448012GY-B55X-MJH	48-pin PLASTIC TSOP (I)	55	2.7 to 3.6	-25 to +85	B version
μPD448012GY-B70X-MJH	(12x18) (Normal bent)	70			
μPD448012GY-B85X-MJH		85			
μPD448012GY-B10X-MJH		100			
μPD448012GY-C70X-MJH		70	2.2 to 3.6		C version
μPD448012GY-C85X-MJH		85			
μPD448012GY-C10X-MJH		100			
μPD448012GY-C12X-MJH		120			

### \* Pin Configuration (Marking Side)

/xxx indicates active low signal.

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### 48-pin PLASTIC TSOP (I) (12x18) (Normal bent)

### [ μPD448012GY-BxxX-MJH ] [ μPD448012GY-CxxX-MJH ]

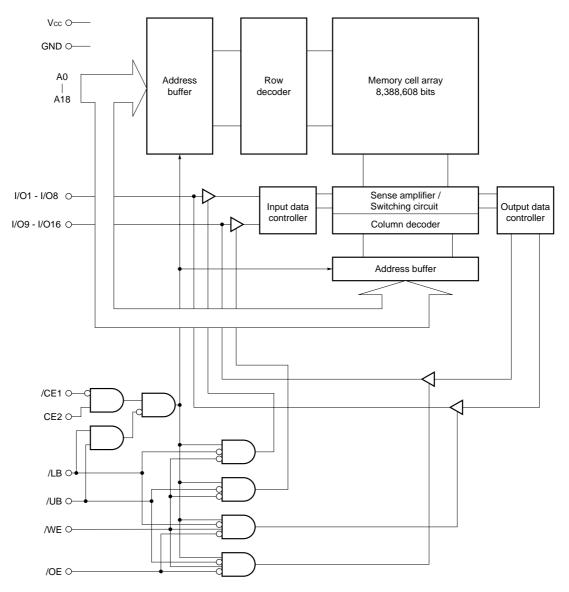
		7
A15 ○	1 48	<──────────────────── A16
A14 O►	2 47	
A13 ○>	3 46	
A12 ○>	4 45	<b>→</b> ○ I/016
A11 O►	5 44	<b>←→</b> ○ I/O8
A10 ○>	6 43	<b>→</b> ○ I/015
A9 ○>	7 42	<b>→</b> ○ I/07
A8 O>	8 41	<b>→</b> ○ I/014
NC ()	9 40	<b>→</b> ○ I/O6
NC O	10 39	<b>←→</b> ○ I/013
/WE O►	11 38	<b>←→</b> ○ I/O5
CE2 ◯>	12 37	
	13 36	<b>→</b> ○ I/012
/UB ◯>	14 35	-
/LB ○>	15 34	
A18 🔾 🔶	16 33	
A17 O►	17 32	
A7 ()►	18 31	<b>←→</b> ◯ I/O2
A6 ◯>	19 30	-
A5 ◯>	20 29	
A4 ⊖	21 28	
A3 ○>	22 27	-
A2 ◯>	23 26	-
A1 ()→	24 25	→ ○ A0

A0 - A18	:	Address inputs
I/O1 - I/O16	:	Data inputs / outputs
/CE1, CE2	:	Chip Enable 1, 2
/WE	:	Write Enable
/OE	:	Output Enable
/LB, /UB	:	Byte data select
Vcc	:	Power supply
GND	:	Ground
NC	:	No Connection

Remark Refer to Package Drawing for the 1-pin index mark.

### **Block Diagram**

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### **Truth Table**

/CE1	CE2	/OE	/WE	/LB	/UB	Mode	I/	0	Supply current
							I/O1 - I/O8	I/O9 - I/O16	
Н	×	×	×	×	×	Not selected	High impedance	High impedance	lsв
×	L	×	×	×	×				
L	Н	Н	Н	×	×	Output disable	High impedance	High impedance	ICCA
		L	Н	L	L	Word read	Dout	Dout	
				L	Н	Lower byte read	Dout	High impedance	
				Н	L	Upper byte read	High impedance	Dout	
		×	L	L	L	Word write	DIN	DIN	
				L	Н	Lower byte write	DIN	High impedance	
				Н	L	Upper byte write	High impedance	DIN	
×	×	×	×	Н	Н	Not selected	High impedance	High impedance	lsв

### $\textbf{Remark} \ \ \times : V {\scriptstyle \textbf{IH}} \ or \ V {\scriptstyle \textbf{IL}}$

### **Electrical Specifications**

### **Absolute Maximum Ratings**

Parameter	Symbol	Condition	Rating	Unit
Supply voltage	Vcc		-0.5 <sup>Note</sup> to +4.0	V
Input / Output voltage	VT		-0.5 <sup>Note</sup> to Vcc + 0.4 (4.0 V MAX.)	V
Operating ambient temperature	TA		-25 to +85	°C
Storage temperature	Tstg		-55 to +125	°C

Note -3.0 V (MIN.) (Pulse width : 30 ns)

Caution Exposing the device to stress above those listed in Absolute Maximum Rating could cause permanent damage. The device is not meant to be operated under conditions outside the limits described in the operational section of this specification. Exposure to Absolute Maximum Rating conditions for extended periods may affect device reliability.

### ★ Recommended Operating Conditions

Parameter	Symbol	Condition	μPD4480	)12-BxxX	μPD4480	Unit	
			MIN.	MAX.	MIN.	MAX.	
Supply voltage	Vcc		2.7	3.6	2.2	3.6	V
High level input voltage	Vін	$2.7~\text{V} \leq \text{Vcc} \leq 3.6~\text{V}$	2.4	Vcc + 0.4	2.4	Vcc + 0.4	V
		$2.2 \text{ V} \leq \text{Vcc} < 2.7 \text{ V}$	-	-	2.0	Vcc + 0.3	
Low level input voltage	Vı∟		-0.3 <sup>Note</sup>	+0.5	-0.3 <sup>Note</sup>	+0.3	V
Operating ambient temperature	TA		-25	+85	-25	+85	°C

Note -1.5 V (MIN.) (Pulse width: 30 ns)

### Capacitance (T<sub>A</sub> = 25°C, f = 1 MHz)

Parameter	Symbol	Test condition	MIN.	TYP.	MAX.	Unit
Input capacitance	CIN	$V_{IN} = 0 V$			8	pF
Input / Output capacitance	Ci/o	V1/0 = 0 V			10	pF

Remarks 1. VIN : Input voltage, VI/O : Input / Output voltage

2. These parameters are not 100% tested.

### DC Characteristics (Recommended Operating Conditions Unless Otherwise Noted) (1/2)

Parameter	Symbol	Test cor	ndition		Vcc ≥ 2.7	7 V	Unit	
					μPD448012	-BxxX		
				MIN.	TYP.	MAX.		
Input leakage current	lu	VIN = 0 V to Vcc		-1.0		+1.0	μA	
I/O leakage current	Ilo	$V_{I/O} = 0 V$ to $V_{CC}$ , $/CE1 =$	VIH or	-1.0		+1.0	μΑ	
		$CE2 = V_{IL} \text{ or } /WE = V_{IL} \text{ or }$	r /OE = V⊮					
Operating supply current	ICCA1	/CE1 = VIL, CE2 = VIH,	Cycle time = 55 ns		-	50	mA	
		Minimum cycle time,	Cycle time $\ge$ 70 ns		_	45		
		Ivo = 0 mA						
	ICCA2	/CE1 = VIL, CE2 = VIH, II/	o = 0 mA,		-	4		
		Cycle time = $\infty$						
	Іссаз	/CE1 $\leq$ 0.2 V, CE2 $\geq$ Vcc	- − 0.2 V,		-	6		
		Cycle time = 1 $\mu$ s, I <sub>VO</sub> = 0	) mA,					
		$V_{\text{IL}} \leq 0.2 \text{ V}, \text{ V}_{\text{IH}} \geq V_{\text{CC}} - 0$	.2 V					
Standby supply current	lsв	$/CE1 = V_{IH} \text{ or } CE2 = V_{IL}$	or /LB = /UB = V⊮		-	0.6	mA	
	ISB1	$/CE1 \ge V_{CC} - 0.2 \text{ V}, \text{ CE2}$	$\ge$ Vcc - 0.2 V		1.0	15	μA	
	ISB2	$CE2 \le 0.2 V$			1.0	15		
	Isb3	$/LB = /UB \ge Vcc - 0.2 V,$			1.0	15		
		/CE1 $\leq$ 0.2 V, CE2 $\geq$ Vcc	- 0.2 V					
High level output voltage	Vон	Іон = -0.5 mA		2.4			V	
Low level output voltage	Vol	lo∟ = 1.0 mA				0.4	V	

Remarks 1. VIN : Input voltage, VI/O : Input / Output voltage

2. These DC characteristics are in common regardless of product classification.

### \* DC Characteristics (Recommended Operating Conditions Unless Otherwise Noted) (2/2)

Parameter	Symbol	Test condition	1		$Vcc \ge 2.2 V$		Unit
				μF	PD448012-Cx	хX	
				MIN.	TYP.	MAX.	
Input leakage current	lu	V <sub>IN</sub> = 0 V to V <sub>CC</sub>		-1.0		+1.0	μA
I/O leakage current	Ilo	$V_{I/O} = 0 V$ to Vcc, $/CE1 = V_{IH} O$	r	-1.0		+1.0	μA
		CE2 = VIL or /WE = VIL or /OE	= VIH				
Operating supply current	ICCA1	/CE1 = VIL, CE2 = VIH, Minimu	ım cycle time,		-	45	mA
		Ivo = 0 mA	$Vcc \le 2.7 V$		-	30	
	ICCA2	$/CE1 = V_{IL}, CE2 = V_{IH}, I_{I/O} = 0$	mA,		-	4	
		Cycle time = $\infty$	$Vcc \le 2.7 V$		-	2	
	Іссаз	$/CE1 \le 0.2 \text{ V}, \text{ CE2} \ge \text{Vcc} - 0.2$	2 V,		-	6	
		Cycle time = 1 $\mu$ s, I $\nu$ o = 0 mA,	$V\text{IL} \leq 0.2 \text{ V},$				
		$V_{\text{IH}} \geq V_{\text{CC}} - 0.2 \text{ V}$	$Vcc \le 2.7 V$		-	5	
Standby supply current	lsв	/CE1 = V⊮ or CE2 = VIL or		-	0.6	mA	
		$/LB = /UB = V_{IH}$	$Vcc \le 2.7 V$		-	0.6	
	ISB1	$/CE1 \ge Vcc - 0.2 V$ ,			1.0	15	μΑ
		$CE2 \geq V_{CC} - 0.2 \ V$	$Vcc \le 2.7 V$		0.9	13	
	ISB2	CE2 ≤ 0.2 V			1.0	15	
			$Vcc \le 2.7 \text{ V}$		0.9	13	
	Isb3	/LB = /UB ≥ Vcc - 0.2 V, /CE1	≤ 0.2 V,		1.0	15	
		$CE2 \geq V_{CC} - 0.2 \ V$	$Vcc \le 2.7 V$		0.9	13	
High level output voltage	Vон	Іон = -0.5 mA		2.4			V
			$Vcc \le 2.7 V$	1.8			
Low level output voltage	Vol	IoL = 1.0 mA				0.4	V

Remarks 1. VIN : Input voltage, VI/O : Input / Output voltage

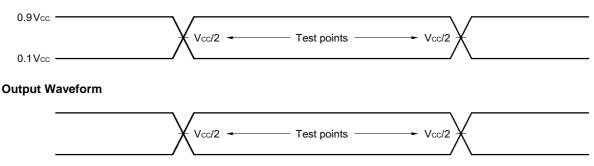
2. These DC characteristics are in common regardless of product classification.

AC Characteristics (Recommended Operating Conditions Unless Otherwise Noted)

### ★ AC Test Conditions

[ *µ*PD448012-B55X, *µ*PD448012-B70X, *µ*PD448012-B85X, *µ*PD448012-B10X ]

Input Waveform (Rise and Fall Time  $\leq$  5 ns)

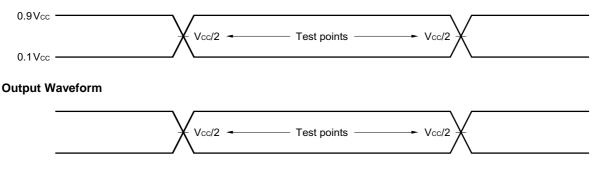


### **Output Load**

1TTL + 50 pF

### [ μPD448012-C70X, μPD448012-C85X, μPD448012-C10X, μPD448012-C12X ]

### Input Waveform (Rise and Fall Time ≤ 5 ns)



### Output Load

1TTL + 30 pF

### Read Cycle (1/2) (B version)

Parameter	Symbol				Vcc≥	2.7 V				Unit	Condition
		$\mu$ PD4	48012	$\mu$ PD4	μPD448012 μPD44		48012 μPD448		48012		
		-B8	-B55X		-B70X -B8		35X	-B′	-B10X		
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.		
Read cycle time	trc	55		70		85		100		ns	
Address access time	taa		55		70		85		100	ns	Note 1
/CE1 access time	tco1		55		70		85		100	ns	
CE2 access time	tco2		55		70		85		100	ns	
/OE to output valid	toe		30		35		40		50	ns	
/LB, /UB to output valid	tва		55		70		85		100	ns	
Output hold from address change	tон	10		10		10		10		ns	
/CE1 to output in low impedance	t∟z1	10		10		10		10		ns	Note 2
CE2 to output in low impedance	t∟z2	10		10		10		10		ns	
/OE to output in low impedance	tolz	0		0		0		0		ns	
/LB, /UB to output in low impedance	<b>t</b> BLZ	10		10		10		10		ns	
/CE1 to output in high impedance	tHZ1		20		25		30		35	ns	
CE2 to output in high impedance	tHZ2		20		25		30		35	ns	
/OE to output in high impedance	tонz		20		25		30		35	ns	
/LB, /UB to output in high impedance	tвнz		20		25		30		35	ns	

Notes 1. The output load is 1TTL + 50 pF.

2. The output load is 1TTL + 5 pF.

### Read Cycle (2/2) (C version)

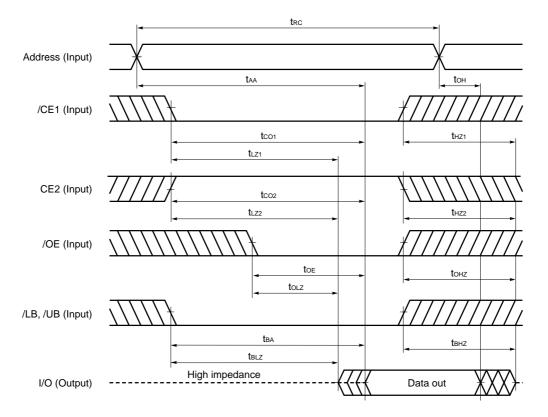
Parameter	Symbol				Vcc≥	2.2 V				Unit	Condition
		$\mu$ PD4	48012	$\mu$ PD4	μPD448012 μPD44		48012 μPD4		µPD448012		
		-C7	-C70X		35X	-C′	I0X	-C′	-C12X		
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.		
Read cycle time	trc	70		85		100		120		ns	
Address access time	taa		70		85		100		120	ns	Note 1
/CE1 access time	tco1		70		85		100		120	ns	
CE2 access time	tco2		70		85		100		120	ns	
/OE to output valid	toe		35		40		50		60	ns	
/LB, /UB to output valid	tва		70		85		100		120	ns	
Output hold from address change	tон	10		10		10		10		ns	
/CE1 to output in low impedance	t∟z1	10		10		10		10		ns	Note 2
CE2 to output in low impedance	t∟z2	10		10		10		10		ns	
/OE to output in low impedance	tolz	0		0		0		0		ns	
/LB, /UB to output in low impedance	<b>t</b> BLZ	10		10		10		10		ns	
/CE1 to output in high impedance	tHZ1		25		30		35		40	ns	
CE2 to output in high impedance	tHZ2		25		30		35		40	ns	
/OE to output in high impedance	tонz		25		30		35		40	ns	
/LB, /UB to output in high impedance	tвнz		25		30		35		40	ns	

**Notes 1.** The output load is 1TTL + 30 pF.

2. The output load is 1TTL + 5 pF.

### **Read Cycle Timing Chart**

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Remark In read cycle, /WE should be fixed to high level.

Data Sheet M14466EJ5V0DS

### Write Cycle (1/2) (B version)

Parameter	Symbol	$V_{CC} \ge 2.7 V$					Unit	Condition			
		μPD448012		μPD4	448012 μPD4		48012	μPD448012			
		-B55X		-B7	B70X -E		85X	-B10X			
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.		
Write cycle time	twc	55		70		85		100		ns	
/CE1 to end of write	tcw1	50		55		70		80		ns	
CE2 to end of write	tcw2	50		55		70		80		ns	
/LB, /UB to end of write	tвw	50		55		70		80		ns	
Address valid to end of write	taw	50		55		70		80		ns	
Address setup time	tas	0		0		0		0		ns	
Write pulse width	twp	45		50		55		60		ns	
Write recovery time	twr	0		0		0		0		ns	
Data valid to end of write	tow	25		30		35		40		ns	
Data hold time	tон	0		0		0		0		ns	
/WE to output in high impedance	twнz		20		25		30		35	ns	Note
Output active from end of write	tow	5		5		5		5		ns	

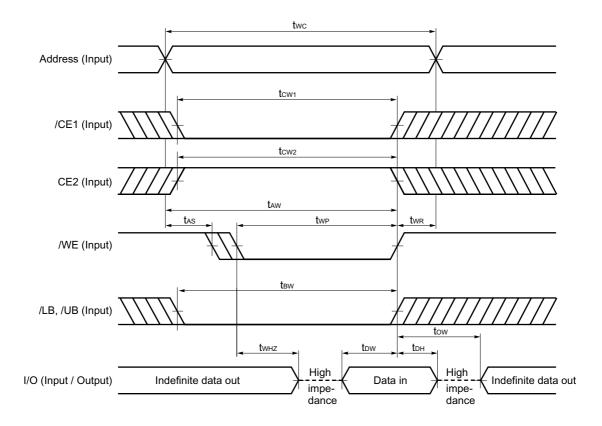
**Note** The output load is 1TTL + 5 pF.

### Write Cycle (2/2) (C version)

Parameter	Symbol	Vcc ≥ 2.2V					Unit	Condition			
		μPD448012		μPD4	448012 μPD4		48012	μPD448012			
		-C7	-C70X		:85X -C		I0X	-C12X			
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.		
Write cycle time	twc	70		85		100		120		ns	
/CE1 to end of write	tcw1	55		70		80		100		ns	
CE2 to end of write	tcw2	55		70		80		100		ns	
/LB, /UB to end of write	tвw	55		70		80		100		ns	
Address valid to end of write	taw	55		70		80		100		ns	
Address setup time	tas	0		0		0		0		ns	
Write pulse width	twp	50		55		60		85		ns	
Write recovery time	twr	0		0		0		0		ns	
Data valid to end of write	tow	30		35		40		60		ns	
Data hold time	tон	0		0		0		0		ns	
/WE to output in high impedance	twнz		25		30		35		40	ns	Note
Output active from end of write	tow	5		5		5		5		ns	

**Note** The output load is 1TTL + 5 pF.

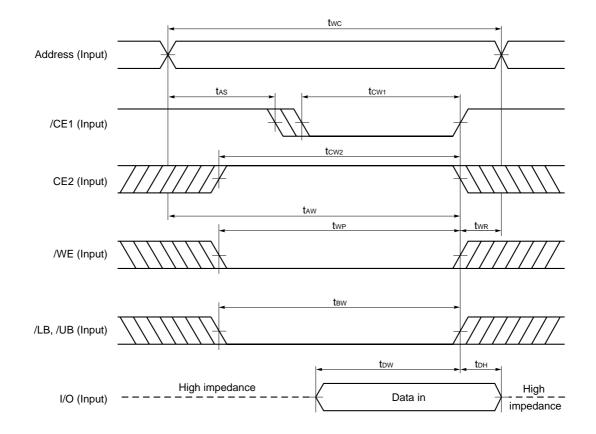
### Write Cycle Timing Chart 1 (/WE Controlled)



# Cautions 1. During address transition, at least one of pins /CE1, CE2, /WE should be inactivated.2. Do not input data to the I/O pins while they are in the output state.

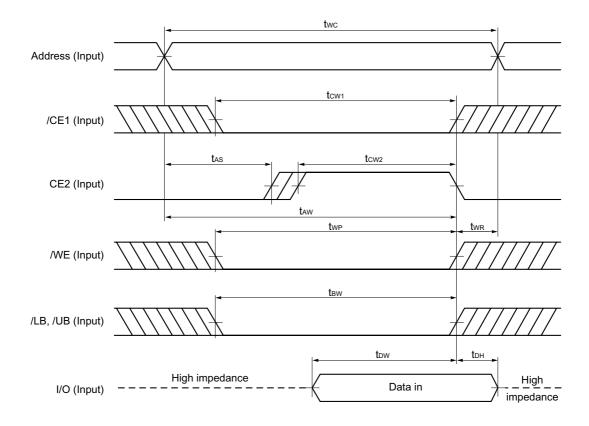
- **Remarks 1.** Write operation is done during the overlap time of a low level /CE1, /WE, /LB and/or /UB, and a high level CE2.
  - If /CE1 changes to low level at the same time or after the change of /WE to low level, or if CE2 changes to high level at the same time or after the change of /WE to low level, the I/O pins will remain high impedance state.
  - **3.** When /WE is at low level, the I/O pins are always high impedance. When /WE is at high level, read operation is executed. Therefore /OE should be at high level to make the I/O pins high impedance.

### Write Cycle Timing Chart 2 (/CE1 Controlled)



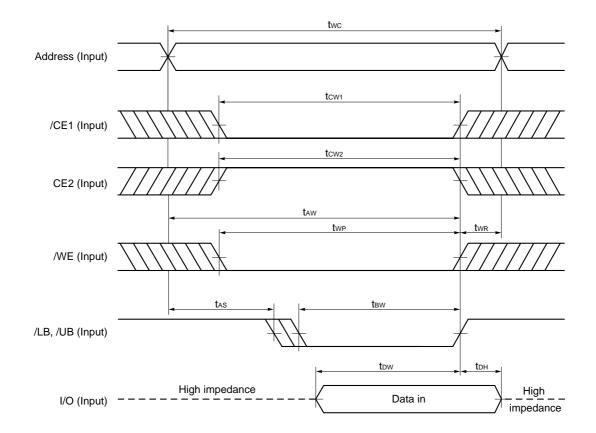
- Cautions 1. During address transition, at least one of pins /CE1, CE2, /WE should be inactivated.2. Do not input data to the I/O pins while they are in the output state.
- **Remark** Write operation is done during the overlap time of a low level /CE1, /WE, /LB and/or /UB, and a high level CE2.

### Write Cycle Timing Chart 3 (CE2 Controlled)



- Cautions 1. During address transition, at least one of pins /CE1, CE2, /WE should be inactivated.2. Do not input data to the I/O pins while they are in the output state.
- **Remark** Write operation is done during the overlap time of a low level /CE1, /WE, /LB and/or /UB, and a high level CE2.

### Write Cycle Timing Chart 4 (/LB, /UB Controlled)



- Cautions 1. During address transition, at least one of pins /CE1, CE2, /WE should be inactivated.2. Do not input data to the I/O pins while they are in the output state.
- **Remark** Write operation is done during the overlap time of a low level /CE1, /WE, /LB and/or /UB, and a high level CE2.

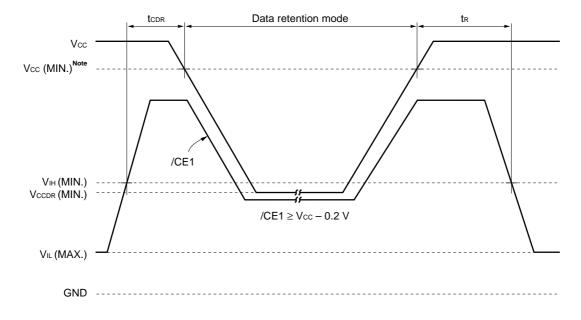
### ★ Low Vcc Data Retention Characteristics (T<sub>A</sub> = -25 to +85°C)

Parameter	Parameter Symbol Test Condition		$Vcc \ge 2.7 V$			$V_{CC} \ge 2.2 \text{ V}$			Unit
			μ	μPD448012		μPD448012			
				-B××X	÷		-C××X		
			MIN.	TYP.	MAX.	MIN.	TYP.	MAX.	
Data retention	VCCDR1	/CE1 $\geq$ Vcc $-$ 0.2 V, CE2 $\geq$ Vcc $-$ 0.2 V	1.0		3.6	1.0		3.6	V
supply voltage	VCCDR2	CE2 ≤ 0.2 V	1.0		3.6	1.0		3.6	
	Vccdr3	$/LB = /UB \ge V_{CC} - 0.2 V,$	1.0		3.6	1.0		3.6	
		/CE1 $\leq$ 0.2 V, CE2 $\geq$ Vcc $-$ 0.2 V							
Data retention	ICCDR1	$Vcc = 1.5 V$ , $/CE1 \ge Vcc - 0.2 V$ ,		0.5	6.0		0.5	6.0	μΑ
supply current		$CE2 \ge Vcc - 0.2 V$							
	ICCDR2	Vcc = 1.5 V, CE2 ≤ 0.2 V		0.5	6.0		0.5	6.0	
	ICCDR3	$Vcc = 1.5 V$ , /LB = /UB $\ge Vcc - 0.2 V$ ,		0.5	6.0		0.5	6.0	
		/CE1 $\leq$ 0.2 V, CE2 $\geq$ Vcc – 0.2 V							
Chip deselection	<b>t</b> CDR		0			0			ns
to data retention									
mode									
Operation	tR		trc <sup>Note</sup>			trc <sup>Note</sup>			ns
recovery time									

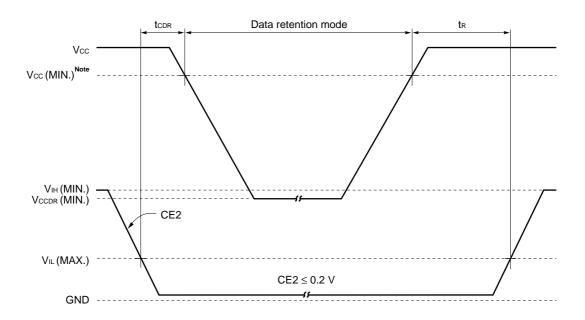
Note tRC : Read cycle time

### **Data Retention Timing Chart**

### (1) /CE1 Controlled



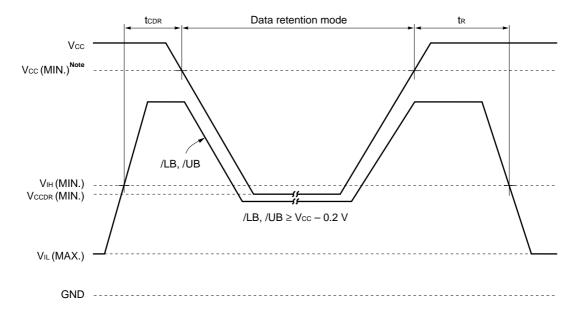
- **Note** B version : 2.7 V, C version : 2.2 V
  - **Remark** On the data retention mode by controlling /CE1, the input level of CE2 must be  $\geq$  Vcc 0.2 V or  $\leq$  0.2 V. The other pins (Address, I/O, /WE, /OE, /LB, /UB) can be in high impedance state.
  - (2) CE2 Controlled



- ★ Note B version : 2.7 V, C version : 2.2 V
  - **Remark** On the data retention mode by controlling CE2, the other pins (/CE1, Address, I/O, /WE, /OE, /LB, /UB) can be in high impedance state.

### (3) /LB, /UB Controlled

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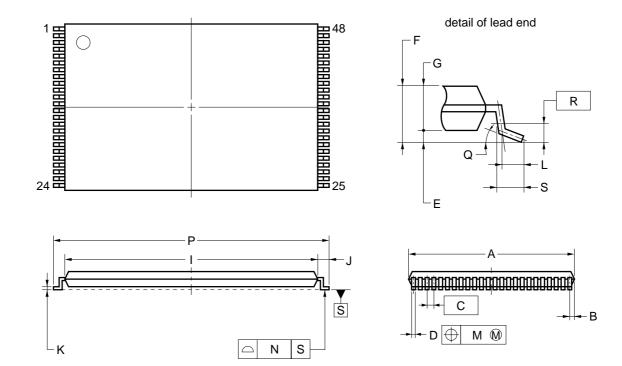


<sup>★</sup> Note B version : 2.7 V, C version : 2.2 V

**Remark** On the data retention mode by controlling /LB and /UB, the input level of /CE1 and CE2 must be  $\geq$  Vcc - 0.2 V or  $\leq$  0.2 V. The other pins (Address, I/O, /WE, /OE) can be in high impedance state.

### Package Drawing

### 48-PIN PLASTIC TSOP(I) (12x18)



### NOTES

- 1. Each lead centerline is located within 0.10 mm of its true position (T.P.) at maximum material condition.
- 2. "A" excludes mold flash. (Includes mold flash : 12.4 mm MAX.)

ITEM	MILLIMETERS
A	12.0±0.1
В	0.45 MAX.
С	0.5 (T.P.)
D	0.22±0.05
Е	0.1±0.05
F	1.2 MAX.
G	1.0±0.05
I	16.4±0.1
J	0.8±0.2
К	0.145±0.05
L	0.5
М	0.10
Ν	0.10
Р	18.0±0.2
Q	$3^{\circ}^{+5}_{-3^{\circ}}^{\circ}$
R	0.25
S	0.60±0.15
5	S48GY-50-MJH1-1

### **Recommended Soldering Conditions**

Please consult with our sales offices for soldering conditions of the  $\mu$ PD448012-X.

### ★ Types of Surface Mount Device

 $\mu$ PD448012GY-BxxX-MJH : 48-pin PLASTIC TSOP (I) (12x18) (Normal bent)  $\mu$ PD448012GY-CxxX-MJH : 48-pin PLASTIC TSOP (I) (12x18) (Normal bent)

[ MEMO ]

[ MEMO ]

### NOTES FOR CMOS DEVICES -

### **①** PRECAUTION AGAINST ESD FOR SEMICONDUCTORS

Note:

Strong electric field, when exposed to a MOS device, can cause destruction of the gate oxide and ultimately degrade the device operation. Steps must be taken to stop generation of static electricity as much as possible, and quickly dissipate it once, when it has occurred. Environmental control must be adequate. When it is dry, humidifier should be used. It is recommended to avoid using insulators that easily build static electricity. Semiconductor devices must be stored and transported in an anti-static container, static shielding bag or conductive material. All test and measurement tools including work bench and floor should be grounded. The operator should be grounded using wrist strap. Semiconductor devices must not be touched with bare hands. Similar precautions need to be taken for PW boards with semiconductor devices on it.

### **②** HANDLING OF UNUSED INPUT PINS FOR CMOS

### Note:

No connection for CMOS device inputs can be cause of malfunction. If no connection is provided to the input pins, it is possible that an internal input level may be generated due to noise, etc., hence causing malfunction. CMOS devices behave differently than Bipolar or NMOS devices. Input levels of CMOS devices must be fixed high or low by using a pull-up or pull-down circuitry. Each unused pin should be connected to VDD or GND with a resistor, if it is considered to have a possibility of being an output pin. All handling related to the unused pins must be judged device by device and related specifications governing the devices.

### **③** STATUS BEFORE INITIALIZATION OF MOS DEVICES

### Note:

Power-on does not necessarily define initial status of MOS device. Production process of MOS does not define the initial operation status of the device. Immediately after the power source is turned ON, the devices with reset function have not yet been initialized. Hence, power-on does not guarantee out-pin levels, I/O settings or contents of registers. Device is not initialized until the reset signal is received. Reset operation must be executed immediately after power-on for devices having reset function.

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  - "Special": Transportation equipment (automobiles, trains, ships, etc.), traffic control systems, anti-disaster systems, anti-crime systems, safety equipment and medical equipment (not specifically designed for life support)
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